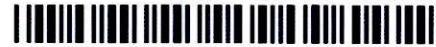




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D2582
Job Sheet 211994



Part No: D2582

Job Qty: 2 pcs

Part Name: Hi-Skid Step Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/4/20

Job Tracking No:

Due Date: 8/12/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:F Removed Manufacturing 05-11-07 JLM IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		D.A.	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time		
100	Small Fab - 1	2 pcs	8/12/20	8/12/20	0.00	0.63	Small Fab - 1		58 9-89	AUG 12 2020
							Small Fab - 2			
							Small Fab - 3			
							Small Fab - 4			
							Small Fab - 5			
							Small Fab - 6			
							Small Fab - 7			
							Small Fab - 8			
							Small Fab - 9			
							Small Fab - Various 1			
110	QC 5	2 pcs	8/12/20	8/12/20	0.00	0.00	QC 5 - 10		DAS 81 9-89	AUG 12 2020
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
							QC 5 - 61			
							QC 5 - 81			
							QC 5 - 82			

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120 Packaging 3-1 - Stock - B4B 2 pcs	8/12/20	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	DAS
			Packaging 3 - 5 - B4B	28
			Packaging 3 - 6 - B4B	9-89
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	AUG 13 2020
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
130 QC 21 - SA 2 pcs	8/12/20	0.00 0.00	QC 21 - SA - 21	
			QC 21 - SA - 70	DAS
			QC 21 - SA - 9	21
			QC 21 - SA - 77	9-89

Part Op 100 - (Small Fab) Assemble as per Dwg D2582 and
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Identify as per dwg & Stock Location: _____) LOCATION WA003
 130 - (QC21- Final Inspection - Work Order Release)

O/K 6/4/20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2278 127	Step Leg	4 pcs (2 ea)	100-Small Fab - 1	5286855
D2279 127 F	Step Spacer	2 pcs (1 ea)	100-Small Fab - 1	5208618
D2322 130	Step Spacer	2 pcs (1 ea)	100-Small Fab - 1	5291942
D3720-1 130	Step Spacer	2 pcs (1 ea)	100-Small Fab - 1	3240183
D3720-2 "	Step Spacer	2 pcs (1 ea)	100-Small Fab - 1	5291942
MS20470AD4-4 009	Rivet, Universal Head	44 Ea (22 ea)	100-Small Fab - 1	5145569
MS20470AD4-5 310	Rivet, Universal Head	8 Ea (4 ea)	100-Small Fab - 1	5148109

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2278	4	4	0
	D2279	2	6	0
	D2322	2	1	0
	D3720-1	2	27	0
	D3720-2	2	10	0
	MS20470AD4-4	44	15,193	0
	MS20470AD4-5	8	1,082	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S293663



Part: D2582

Job No: 211994

Serial No/Batch: S293663

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/12/20